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Fig. 1

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Fig. 2

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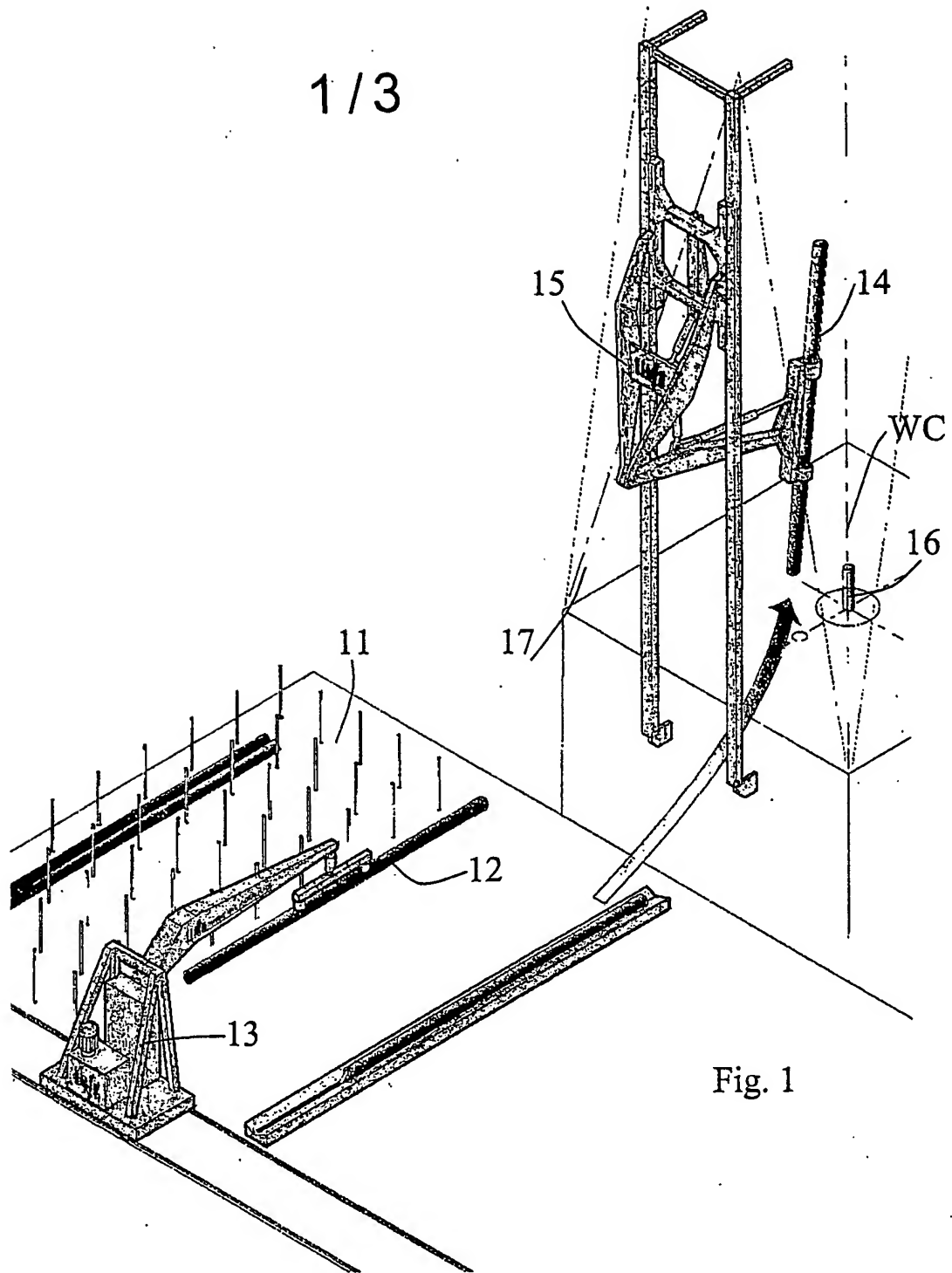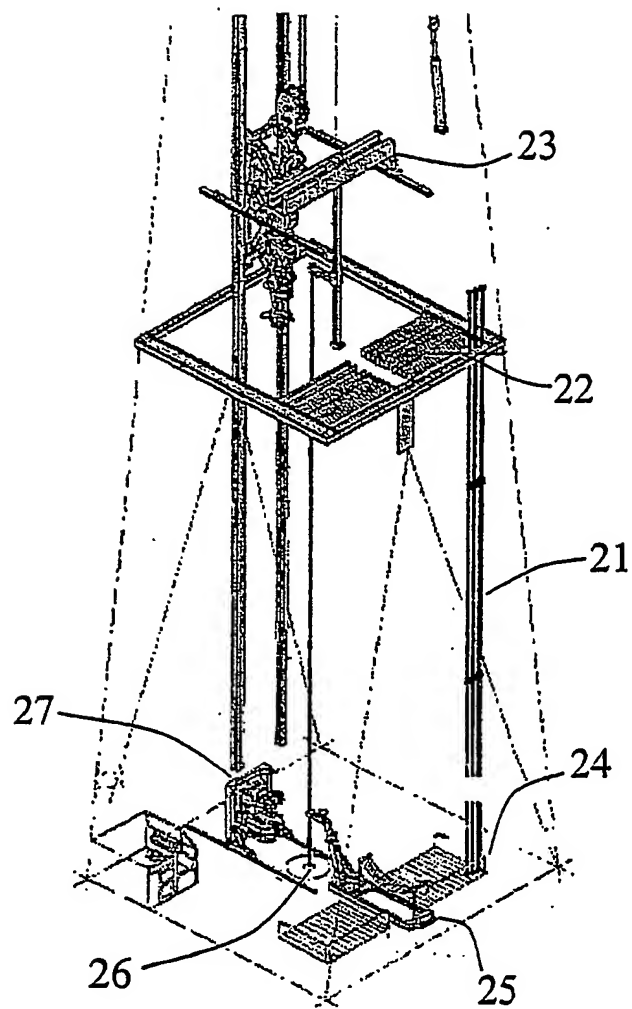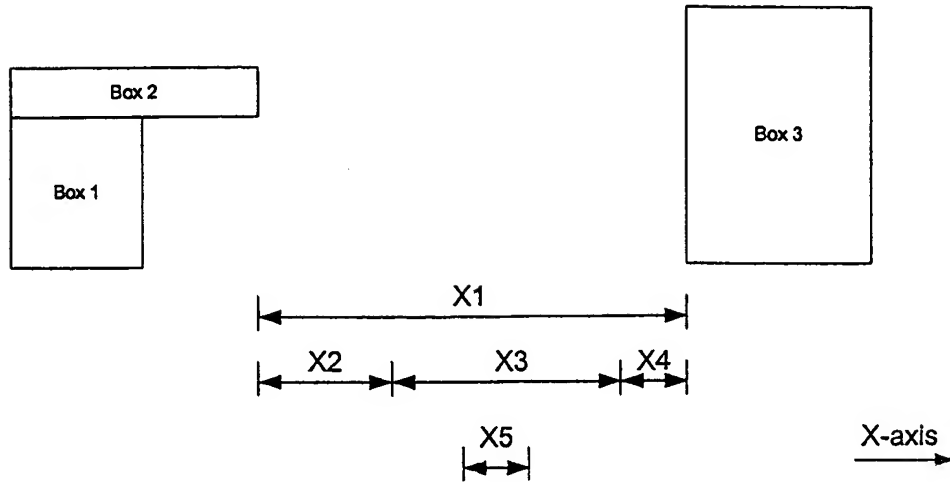Machine 1   Machine 2
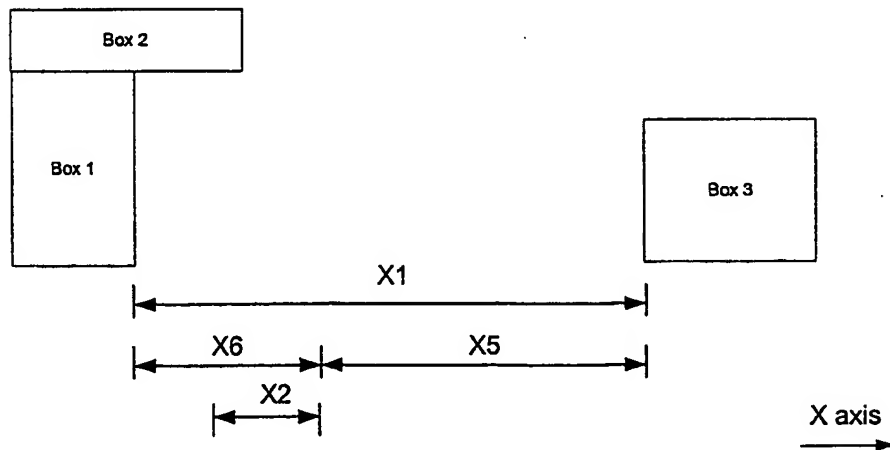

Figure 3

Machine 1   Machine 2

Figure 4